

PASSERINI
automating welding
since 1962

ROLLO **1 ton/set Rotator**

Rotator Model ROLLO is mainly designed for manual or semi-automatic welding of small and medium size pipes.

However, provided as it is of *interface to the welding machine* and of *digital display for speed monitoring* located on the electric panel, it can be effectively used as well for automatic welding processes.

Its rugged structure, that has been lightened as much as possible, features convenient handles as well as large bases allowing both drive and idle units to be laid on bench.

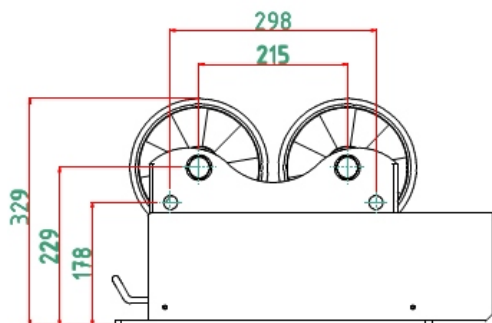
Separate foot switches actuate *rotation on / off* whereas the *potentiometer to adjust speed*, the *emergency cut-off push button* as well as the *switches weld on / off*, *speed direction* and *speed fast / adjust* are all located on top of the remote control stand.



PASSERINI is a CARPANO EQUIPMENT Srl brand

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Drive unit

ROLLO1-E1F

Weight capacity	0.5 Ton
Max turning capacity	1.0 Ton
Speed range	90 to 1350 mm/1'
Feeding	230V one-phase
Machine's weight	37 kg

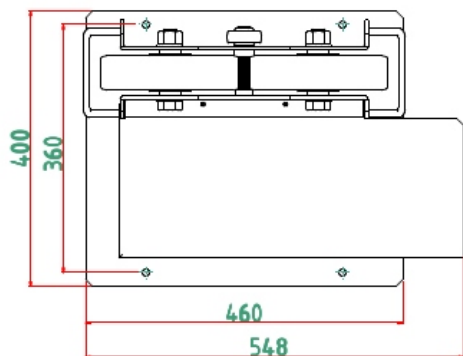
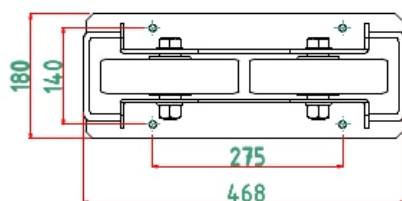
Idle unit

ROLLO1-NF

Weight capacity	0.5 Ton
Machine's weight	15 kg

Standard features

Set weight capacity	1.0 Ton
Wheels Ø	200 mm
Wheels width	50 mm
C-to-c wheels' distance	215 / 298 mm
Wheels coated with	polyurethane
Ø of work piece	20 to 800 mm



ROLLO1-CD

1. Emergency cut-off push button
2. Potentiometer 10-turns
3. Switch weld on / off
4. Switch rotation direction
5. Switch speed fast / adjust



6. Multi-function panel displaying speed in cm / min, emergency reset, inverter lay-out

7. Fuse

8. Main switch

9. Torch contact connector

10. Feeding cable 230V one-phase

11. Foot switch connector

